

PARTS LIST—MODEL 9000 BRAKE DRUM LATHE

Please give serial number when ordering parts.

Key No.	Part No.	Description	Key No.	Part No.	Description
1	9140-S	Spindle Housing and Bushing Assy.	72	9154	Rear Boot Assembly consisting of
2	9072	Cross Feed			9033 (1) Spindle Boot
3	9042	Cross Feed Lockshaft			6327 (2) Boot Retaining Rings
4	220	Soc. Hd. Setscrew	73	9017-S	Lead Screw and Drive Assembly
5	9044	Bronze Plug	74	6082	Nyliner Bushing
6	1888	Soc. Hd. Setscrew	75	6105	Elastic Stop Nut
7	9043	Cross Feed Lock Screw	76	6328	Washer
8	3145	Cross Feed Lock Screw Handle	77	6329	#403 Hypro Key
9	9018-S	C.P. Hand Wheel and Crank Assy.	78	9016-S	Feed Shaft and Gear Assembly
10	9038	Boring Bar Clamp	79	3545	Round Head Screw
11	9152	Boring Bar Clamp Screw	80	9062	Lead Screw Lock Knob
12	9151	Swivel Pad	81	9061	Feed Hand Wheel
13	6717	Bulton Head Nylok Screw	82	6348	Washer
14	9039	Clamping Stud	83	9059	Name Plate
15	279	Washer (3/8" Bolt)	84	306	Drive Screw
16	9040	Boring Bar Clamp Washer	85	9087	Feed Shaft
17	6319	5/8-11-Jam Nut	86	9086	Clutch Spring
18	9036	Cross Feed Wiper Retainer	87	6337	Retaining Ring
19	9055	Cross Feed Felt Wiper	88	9142	Felt Oiler
20	6316	Dot #SS-50727 Steel Plug	89	6336	Roller Pins
21	9073	Cross Feed Lead Screw	90	9020-S	Feed Clutch and Pin Assembly
22	6164	Hypno Key #HP402	91	9021-S	Rocker Arm Holder and Pin Assy.
23	3184	3/8-24-Elastic Stop Nut	92	9014-S	Feed Adjusting Yoke Assembly
24	6315	Gits #4100 Oil Level Gage	93	9013-S	Rocker Arm and Pin Assembly
25	6313	Cable Clamp	94	9015-S	Feed Adjuster Assembly
26	3372	3/8" Allen Pipe Plug	95	5520	Retaining Ring
27	6317	Oilite Bearing	96	9069	Cam Follower
28	6734	Plastic Cap	97	9068	Rocker Arm Follower
29	9137	Hold Down Stud	98	9167	Rocker Arm Return Spring
30	278	Washer	99	9070	Feed Link
31	5614	Nut	100	9047	Guide Rod
32	3884	Gits Oiler	101	4179	Lock Nut
33	3886	Felt Wick	102	6155	Spring Washer
34	205	Hex Head Cap Screw	103	3098	Setscrew
35	6501	Bulton Head Soc. Hd. Cap Screw	104	3084	Thumb Screw
36	9037	Feed Screw Cap	105	9049	Stop Collar
37	9041	Boring Bar	106	236	Hex Head Cap Screw
38	3657	Tool Bit Assembly	107	4134	Sliding Washer
39	5689	Square Head Setscrew	108	9139-S	Rear Cover and Bushing Assembly
40	9169	Switch Bracket	109	9058	Rear Cover Shim
41	9168	Switch Shaft Assembly (with 9051 Shutoff Handle)	110	4646	(5) Hex Head Cap Screws 7/8" lg. (1) 6199 - 1 1/4" lg.
42	6738	Setscrews	111	9067	Feed Graduation Plate
43	9046	Stop Rod	112	9065	Feed Graduation Back-up Plate
44	6318	Toggle Switch	113	9066	Feed Setting Plate
45	4508	Rd. Head Screws	114	5542	Hex Head Cap Screw
46	9144	Bronze Plug	115	6330	Rivets
47	6410	Spring	116	4771	Washer
48	215	Soc. Head Setscrew	117	249	Nut
49	9031	Worm Shaft	118	9063	Feed Pointer
50	6312	Oil Seal	119	5646	Allen Head Cap Screw
51	9036	Fibre Thrust Washer	120	9064	Feed Lock-up Knob
52	9032	Worm	121	6435	Steel Dot Plug
53	6311	Oil Seal	122	9028	Dowel Pin
54	6703	Soc. Head Cap Screw	123	3879	1/2 H.P. Motor
55	6081	Lock Washer	124	9008-S	Switch Cord Assembly
56	9035	Outer Washer	125	9029-S	Lamp and Terminal Lug Assembly
57	9034	Inner Washer	126	5614	Hex Nut
58	9082	Spindle	127	9126	Light Retainer
	9022	Drawbar and Nut Assembly	128	6332	Cable Clamp
59	9083	Quill	129	6313	Switch Cord Clamp
60	6320	External Snap Ring	130	9024	Caution Label
61	9153	Front Boot Assembly consisting of	131	9074	Motor Base
		9053 Spindle Boot	132	9057	Motor Pivot Shaft
		9054 Boot Retaining Washer	133	1602	Hex Head Cap Screw 1/2" lg.
		6327 Boot Retaining Snap Ring	134	1574	Washer
		Boot Retaining Washer	135	283	Lock Washer
62	9054	Oil Seal	136	236	Hex Head Cap Screw 7/8" lg.
63	6326	Spindle Key	137	9007-S	Motor Adjusting Stud Assembly
64	9060	Nylok Soc. Head Cap Screw	138	6075	Elastic Stop Nut
65	6740	Bronze Thrust Washer	139	9033	Worm Drive Sheave
66	9052	Snap Ring	140	3024	Motor Sheave
67	6331	Outside Snap Ring	141	220	Allen Head Setscrew
68	6344	Inside Snap Ring	142	6321	"V" Belt
69	6343	New Departure Bearing	143	9005	Belt Guard and Pin Assembly
70	6342	Spindle Yoke	144	9148	Belt Guard Retainer
71	9102			9022	Drawbar and Nut Assembly